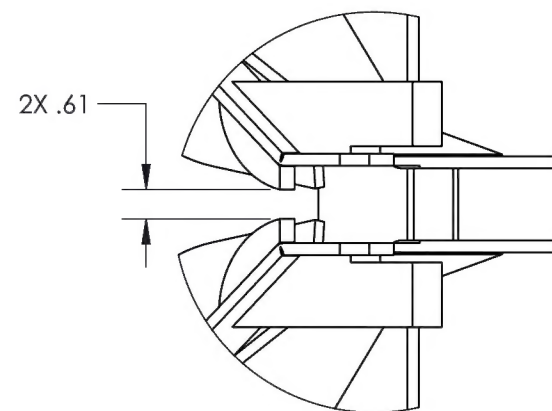
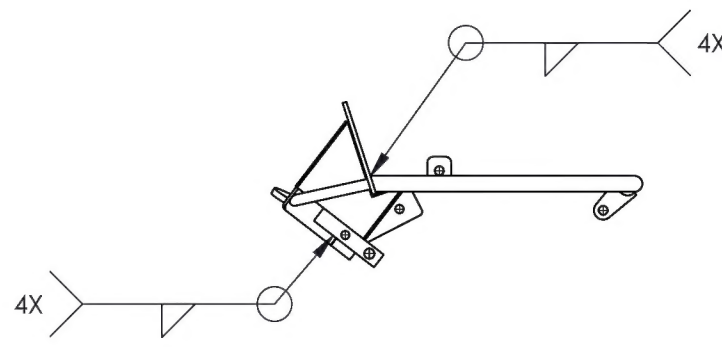
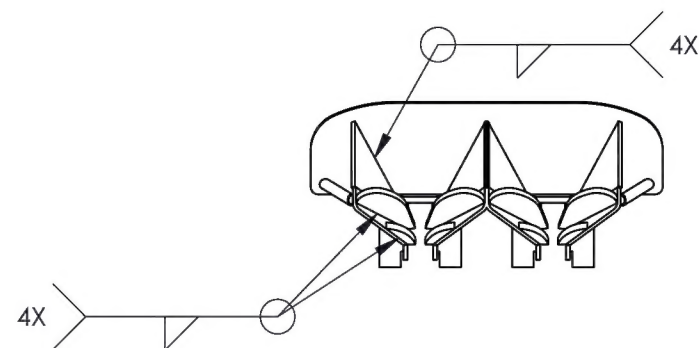
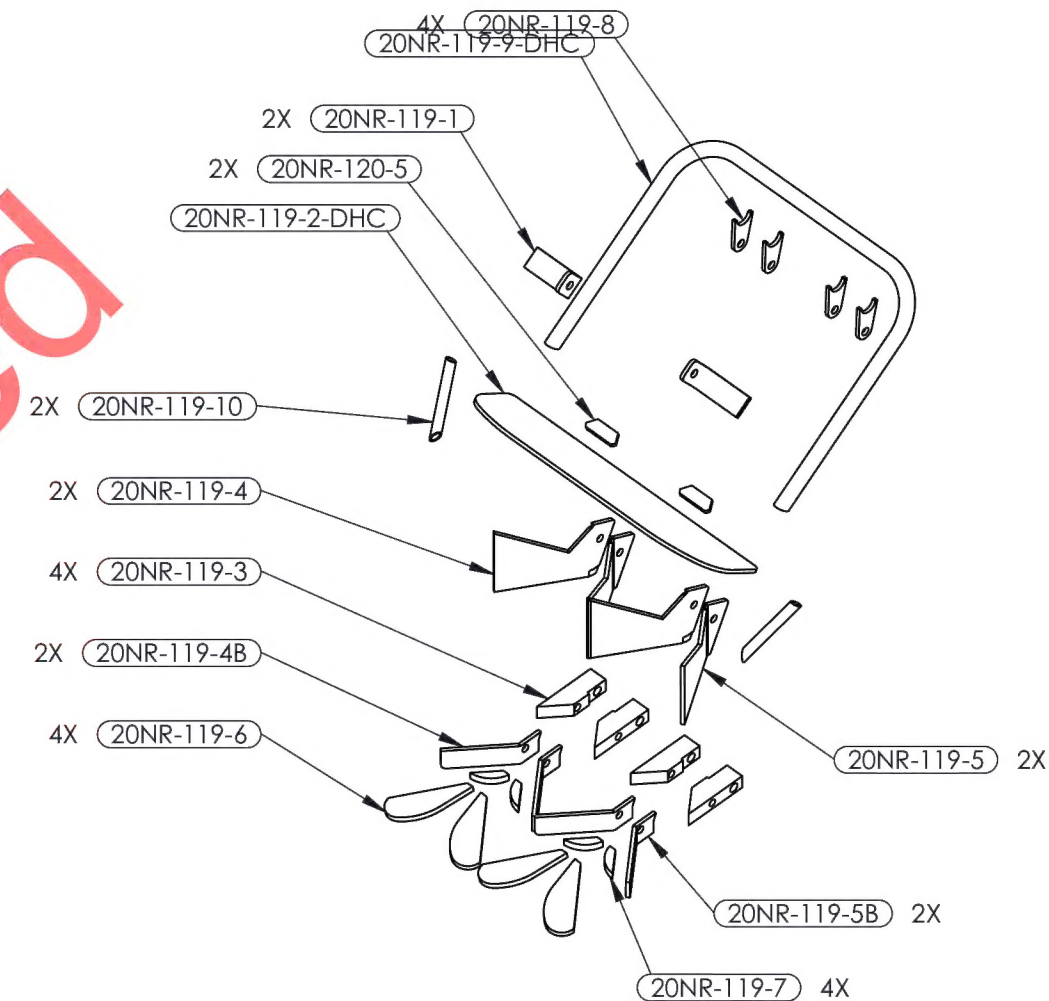
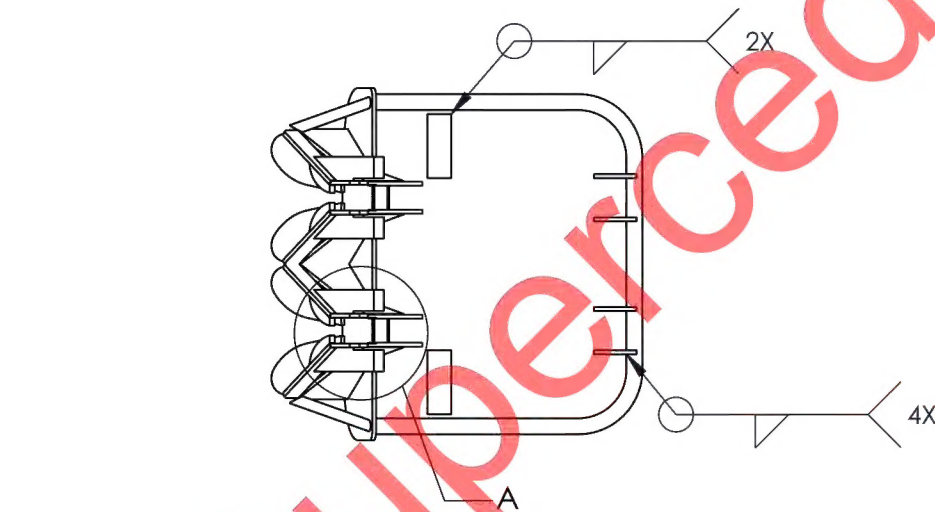


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY CANAM	10/8/2013	JAG	



DETAIL A
SCALE 1 : 4



UNDER REVIEW
URF 19-694 19.04.23 (VM)

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material
			20NR-119-1	2	BRACKET	A36
			20NR-119-2-DHC	1	DHC BACK PLATE	1018
			20NR-119-3	4	FEEDER SUPPORT BRACKET	1018
			20NR-119-4	2	LEFT TOP FEEDER	1018
			20NR-119-4B	2	BOTTOM LEFT FEEDER	1018
			20NR-119-5	2	TOP RIGHT FEEDER	1018
			20NR-119-5B	2	BOTTOM RIGHT FEEDER	1018
			20NR-119-6	4	UPPER FUNNEL GUIDE	4140
			20NR-119-7	4	LOWER FUNNEL GUIDE	1018
			20NR-119-8	4	FRONT SUPPORT	1018
			20NR-119-9-DHC	1	GUARD	1018/1026 CDS
			20NR-119-10	2	SUPPORT TUBING	1018/1026 CDS
			20NR-120-5	2	FUNNEL TAB	1018

1. USE 8/20NR CAGE JIG TO ASSEMBLE
2. 3/8 WELDING TO ALL PARTS

RED BARN MACHINE	
DUAL HOOK CAGE	
TITLE	
DWG NO.	20NR-86
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY:	APPROVED: <i>D Weil</i>
FINISH	POWDER COAT RED
SPEC	RAL 3000
USED ON MODEL	
SCALE	1:12
DATE	
SHEET 1 OF 1	